

## *“Unity in Our Community”*



### Northridge West Neighborhood Council Homeless Committee Meeting Monday, July 15, 2019 at 2:00 p.m. **Craft Room - Northridge Recreation Center** 18300 Lemarsh St, Northridge CA 91324

#### Agenda

##### **Executive Officers**

Peter Lasky, President

Alma Fernandez, VP of Administration

Rana Sharif, VP of Outreach & Communication

Kelly Sooter, Secretary

Glen Wilson, Treasurer

##### **Board Members**

Pamela Bolin, Gail Lapaz

Lloyd Dent, Bill Fox

Jennifer Krowne, Josue Toscano

Kathleen Edwards, Abigail Bailes

**LEGALLY REQUIRED OFFICIAL POSTING: Please do not remove until AFTER above date and time.**

**PUBLIC INPUT AT NEIGHBORHOOD COUNCIL MEETINGS:** The public is requested to fill out a “Speaker Card” to address the Board on any item of the agenda prior to the Board taking action on an item. Comments from the public on Agenda items will be heard only when the respective item is being considered. Comments from the public on other matters not appearing on the Agenda that is within the Board’s subject matter jurisdiction will be heard during the Public Comment period. Public comment is limited to 2 minutes per speaker, unless waived or additionally restricted by the presiding officer of the Board.

**The NWNC Agenda is posted for public review at, 9401 Reseda Blvd, in the clear box, to the left of the gate adjacent to the parking lot & posted on NWNC website [www.northridgewest.org](http://www.northridgewest.org)**

As a covered entity under Title II of the Americans with Disabilities Act, the City of Los Angeles does not discriminate on the basis of disability and upon request, will provide reasonable accommodation to ensure equal access to its programs, services, and activities. Sign language interpreters, assistive listening devices, or other auxiliary aids and/or services may be provided upon request. To ensure availability of services, please make your request at least 3 business days prior to the meeting you wish to attend by contacting Northridge West NC @ 818-697-0639, or email us at <http://www.northridgewest.org>

In compliance with Government Code section 54957.5, non-exempt writings that are distributed to a majority or all of the board in advance of a meeting may be viewed, at our website by clicking on the following link: [www.northridgewest.org](http://www.northridgewest.org) or at the scheduled meeting. If you need a copy of any record related to an item on the agenda, please contact Peter Lasky (via) email [plasky@northridgewest.org](mailto:plasky@northridgewest.org)

*“Unity in Our Community”*



Northridge West  
Neighborhood Council  
Homeless Committee Meeting  
Monday, July 15, 2019 at 2:00 p.m.  
**Craft Room - Northridge Recreation Center**  
18300 Lemarsh St, Northridge CA 91324

1. Meeting Called to Order (1 minute)
2. Welcome and Roll Call (1 minute)
3. Introductions (1 minute)
4. Comments by Stakeholders on Non-Agenda Items within the jurisdiction of the committee (5 minutes)
5. Presentation and discussion of three types of homeless programs: Bridge Homes, Supportive Housing, and Safe Parking (15 minutes)
6. Discussion and development of “next steps” and a Homeless Committee Action Plan (20 minutes)
7. Comments by Board Members on Non-Agenda Items (5 minutes)
8. Adjournment (1 minute)